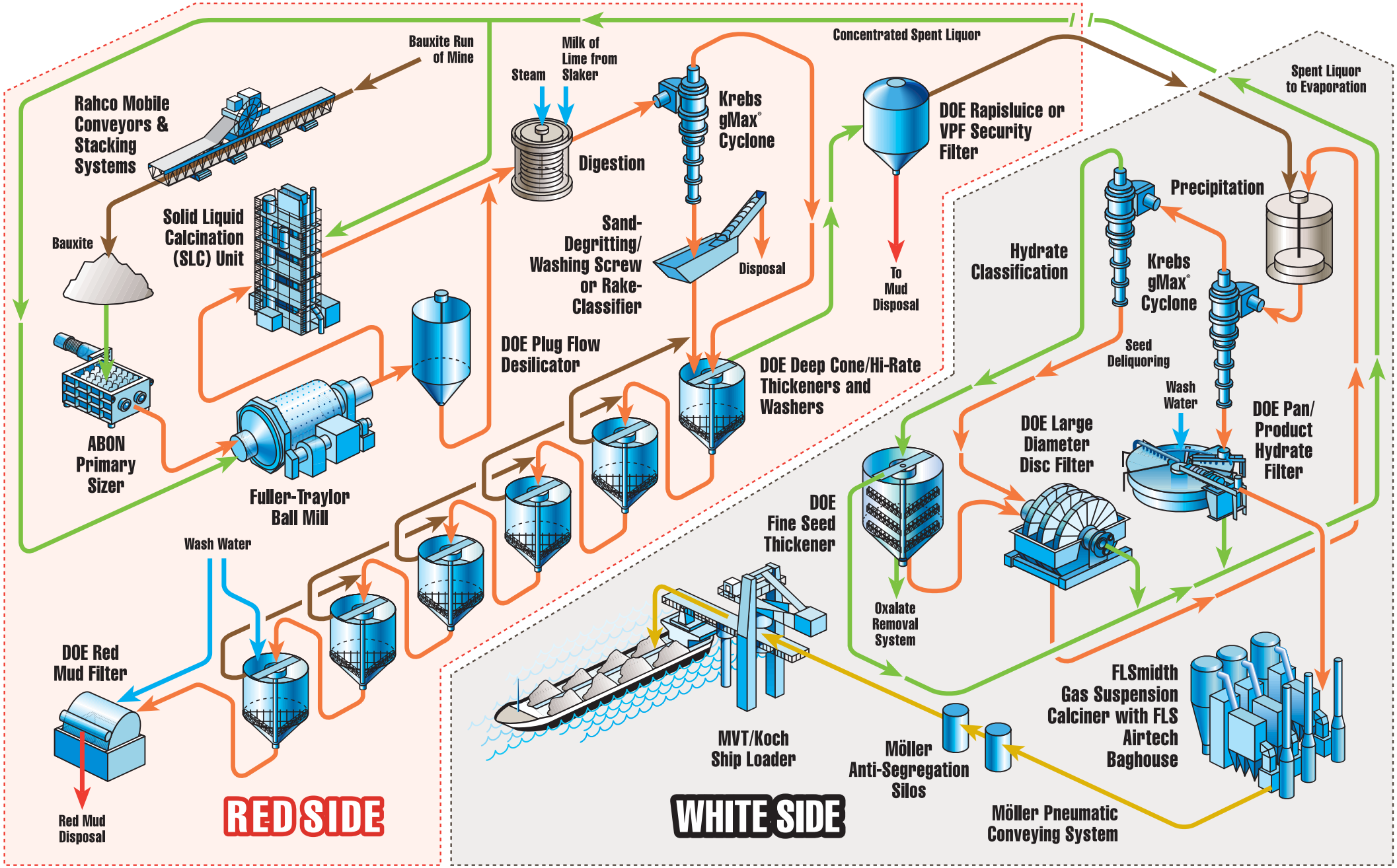Typical Alumina Refinery